

Color-up your life

Formulation Guide



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Eye Make-up



EyeShadow, waterbased

Discover the perfect fusion of color cosmetics and skincare with our revolutionary water-based eyeshadow! Enriched with luxurious WorléeJojoba Oil Golden, our formula nourishes your delicate eye area while providing long-lasting wear with our innovative WorléeMicromer EcoResist. Made with natural color pastes out of the WorléeColor Eco range, our eyeshadow will keep your eyes sparkling all day long.

Phase	Ingredient	INCI	Supplier	%
A	Water	AQUA/WATER	/	49.60
A	Glycerin	GLYCERIN	div.	2.00
A	Purolan® BG	BUTYLENE GLYCOL	LANXESS Deutschland GmbH	2.50
A	Actigum™ VSX 20	SCLEROTIUM GUM, XANTHAN GUM	Cargill Holding (Germany) GmbH	1.00
B	Geogard® 111S	SODIUM DEHYDROACETATE	Azelis Deutschland Kosmetik GmbH	0.50
B	Eumulgin® Prisma	DISODIUM CETEARYL SULFOSUCCINATE	BASF Personal Care and Nutrition GmbH	0.50
B	Prisorine® 3503	ISOSTEARIC ACID	Cargill Holding (Germany) GmbH	2.50
B	WorléeJojoba Oil Golden	SIMMONDSIA CHINENSIS SEED OIL/SIMMONDSIA CHINENSIS (JOJOBA) SEED OIL	Worlée-Chemie GmbH	3.00
B	Lanette® O	CETEARYL ALCOHOL	BASF Personal Care and Nutrition GmbH	1.00
B	KahlWax 2442L Carnauba	COPERNICIA CERIFERA CERA	Kahl GmbH & Co. KG	1.50
C	Cloisonne® Nu-Antique Bronze 240XB	MICA, CI 77491/IRON OXIDES, CI 77499/IRON OXIDES, CI 77891/TITANIUM DIOXIDE	Sun Chemical Colors & Effects GmbH	3.00
C	Sensocel® bc 20	CELLULOSE (BAMBUSA ARUNDINACEA)	CFF GmbH & Co. KG	2.00
C	WorléeMicromer Eco Resist	AQUA, ACRYLIC ACID / ISOBUTYL ACRYLATE / ISOBORNYL ACRYLATE COPOLYMER, AMMONIUM HYDROXIDE, HYDROXYACETOPHENONE	Worlée-Chemie GmbH	13.50

Phase	Ingredient	INCI	Supplier	%
C	WorléeColor Eco White	CI 77891/TITANIUM DIOXIDE, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, SODIUM CITRATE, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	12.00
C	WorléeColor Eco Black IO	CI 77499/IRON OXIDES, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, XANTHAN GUM, SODIUM CITRATE, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	3.40
C	WorléeColor Eco Red IO	CI 77491/IRON OXIDES, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, XANTHAN GUM, SODIUM CITRATE, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	2.00
			Total:	100.00

Remark: Due to the different liability status for colors, please check the registration status for your country.

Beautiful Eye PenLiner Black

This pen liner -infused with the intense blackness of WorléeBase Carbon Black- gives you a unique eye look with its precise line. In addition, thanks to WorléeMicromer Eco 100/10-L1, long durability is guaranteed. Get ready to make a bold statement that lasts all day with our remarkable pen liner.

Phase	Ingredient	INCI	Supplier	%
A	Water	AQUA/WATER	/	42.05
A	SymSave® H	HYDROXYACETOPHENONE	Symrise AG	0.40
A	Hydrolite® 6	1,2 HEXANEDIOL	Symrise AG	0.40
A	WorléeBase AQ 77266	AQUA/WATER, AMMONIUM ACRYLATES COPOLYMER, CI 77266 (NANO)/BLACK 2 (NANO), METHYLPROPANEDIOL, SIMETHICONE, CAPRYLYL GLYCOL, PHENYLPROPANOL	Worlée-Chemie GmbH	25.00
A	Adeka™ NOL F-68	POLOXAMER 188	ADEKA EUROPE GmbH	1.50
A	Purolan® BG	BUTYLENE GLYCOL	LANXESS Deutschland GmbH	5.00
A	Keltrol® CG-SFT	XANTHAN GUM	CP Kelco Germany GmbH	0.05
A	WorleeMicromer Eco 100/10-L1	ACRYLIC ACID/ISOBUTYL ACRYLATE/ISOBORNYL ACRYLATE COPOLYMER, AQUA/WATER, SODIUM METHYL 2-SULFOLAURATE, COCO-GLUCOSIDE, DISODIUM 2-SULFOLAURATE	Worlée-Chemie GmbH	25.00
A	L-Arginine C-Grade	ARGININE	S.A. Ajinomoto OmniChem	0.60
Total:				100.00

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Formulation RR-05-72-00



Natural Eyeliner Waterproof

For the perfect look! - Our revolutionary formula featuring a liquid, elastic texture inspires not only with a rich black color, but also by its longlasting, waterproof hold that remains smudge-free and smear-free throughout the day. This is achieved by the novel innovative film former WorléeMicromer Eco Resist, which, in addition to its excellent performance, also has a high naturalness (NOC 88.4%).

Phase	Ingredient	INCI	Supplier	%
A	Water	AQUA/WATER	/	37.20
A	SunPURO® Black Iron Oxide	CI 77499/IRON OXIDES	Sun Chemical Colors & Effects GmbH	19.25
B	Water	AQUA/WATER	/	14.25
C	WorléeMicromer Eco Resist	AQUA/WATER, ACRYLIC ACID / ISOBUTYL ACRYLATE / ISOBORNYL ACRYLATE COPOLYMER, AMMONIUM HYDROXIDE, HYDROXYACETOPHENONE	Worlée-Chemie GmbH	25.00
D	Keltrol® CG-SFT	XANTHAN GUM	CP Kelco Germany GmbH	0.80
D	Hydrolite® 5 green	PENTYLENE GLYCOL	Symrise AG	2.00
E	Kem Nat	BENZYL ALCOHOL, GLYCERYL CAPRYLATE, GLYCERYL UNDECYLENATE	Akema S.r.l.	1.50
			Total:	100.00

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Intense Proof Eyeliner

Create your own look - there are no rules to how you apply your eyeliner. There are no limitations or rules when it comes to applying it, allowing you to express your individual style. The novel film former WorléeMicromer Eco Resist with its high naturality (NOC 88.4%) provides waterproof and abrasion-resistant properties to this formulation, ensuring your eyeliner stays put throughout the day. Achieve a captivating deep black hue with the help of WorléeBase AQ Carbon Black. We've also incorporated the effective stabilizing agent WorléeAqua Thix, which maintains the formulation's stability without causing significant viscosity buildup.

Phase	Ingredient	INCI	Supplier	%
A	Water	AQUA/WATER	/	43.95
A	WorléeAqua Thix 100	AQUA/WATER, ACRYLATES CROSSPOLYMER, SODIUM LAURYL SULFATE	Worlée-Chemie GmbH	2.50
A	Sodium Hydroxide 25% aq. solution	SODIUM HYDROXIDE	div.	0.75
B	Purolan® BG	BUTYLENE GLYCOL	LANXESS Deutschland GmbH	2.00
B	WorléeBase AQ 77266/1	AQUA/WATER, AMMONIUM ACRYLATES COPOLYMER, CI 77266/BLACK 2 (NANO), METHYLPROPANEDIOL, SIMETHICONE, CAPRYLYL GLYCOL, PHENYLPROPANOL	Worlée-Chemie GmbH	25.00
B	WorléeMicromer Eco Resist	AQUA/WATER, ACRYLIC ACID / ISOBUTYL ACRYLATE / ISOBORNYL ACRYLATE COPOLYMER, AMMONIUM HYDROXIDE, HYDROXYACETOPHENONE	Worlée-Chemie GmbH	25.00
B	SymSave® H	HYDROXYACETOPHENONE	Symrise AG	0.40
B	Hydrolite® 6	1,2-HEXANEDIOL	Symrise AG	0.40
			Total:	100.00

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Formulation RR-05-91-00

Colored Gel EyeLiner BLUE



Discover the magic of catching the eye with our revolutionary gel eyeliner in radiant blue! Immerse yourself in a world of color and expression as our highly pigmented formula of WorléeColor Eco pastes - suitable for natural cosmetics - makes your eyes shine. Our Colored Gel EyeLiner offers you the perfect combination of intense color and durability thanks to WorléeMicromer Eco 100, the unique film former with a high natural index.

Phase	Ingredient	INCI	Supplier	%
A	Purolan® BG	BUTYLENE GLYCOL	LANXESS Deutschland GmbH	2.00
A	Keltrol® CG-SFT	XANTHAN GUM	CP Kelco Germany GmbH	1.00
B	Water	AQUA/WATER	/	61.60
B	SymSave® H	HYDROXYACETOPHENONE	Symrise AG	0.40
B	Hydrolite® 6	1,2-HEXANEDIOL	Symrise AG	0.40
B	WorléeColor Eco White	CI 77891/ TITANIUM DIOXIDE, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, SODIUM CITRATE, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	6.00
B	WorléeColor Eco Iron Blue	AQUA/WATER, CI 77510/FERRIC AMMONIUM FERROCYANIDE, GLYCERIN, POLYGLYCERYL-10 LAURATE, SODIUM CITRATE, PHENYLPROPANOL, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	3.00
B	WorléeMicromer Eco 100/10-L1	ACRYLIC ACID / ISOBUTYL ACRYLATE / ISOBORNYL ACRYLATE COPOLYMER, AQUA/WATER, SODIUM METHYL 2-SULFOLAURATE, COCO-GLUCOSIDE, DISODIUM 2-SULFOLAURATE	Worlée-Chemie GmbH	25.00
C	L-Arginine C-Grade	ARGININE	S.A. Ajinomoto OmniChem	0.60
			Total:	100.00

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Colored Gel EyeLiner GRAY

Discover timeless elegance with our new gel eyeliner in a warm shade of gray! Add a touch of sophistication to your eyes and create stylish accents that last all day long. Our innovative, natural WorléeColor Eco shades allows for effortless application and WorléeMicromer Eco 100 ensures a precise, long-lasting liner that won't smudge or fade. Whether you want subtle lines for a natural look or a bolder look for special occasions, our gel eyeliner gives you complete control over your look.

Phase	Ingredient	INCI	Supplier	%
A	Purotan® BG	BUTYLENE GLYCOL	LANXESS Deutschland GmbH	2.00
A	Keltrol® CG-SFT	XANTHAN GUM	CP Kelco Germany GmbH	1.00
B	Water	AQUA/WATER	/	62.60
B	SymSave® H	HYDROXYACETOPHENONE	Symrise AG	0.40
B	Hydrolite® 6	1,2-HEXANEDIOL	Symrise AG	0.40
B	WorléeColor Eco White	CI 77891/ TITANIUM DIOXIDE, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, SODIUM CITRATE, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	4.00
B	WorléeColor Eco Iron Blue	AQUA/WATER, CI 77510/FERRIC AMMONIUM FERROCYANIDE, GLYCERIN, POLYGLYCERYL-10 LAURATE, SODIUM CITRATE, PHENYLPROPANOL, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	1.00
B	WorléeColor Eco Red IO	CI 77491/IRON OXIDES, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, XANTHAN GUM, SODIUM CITRATE, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	3.00
B	WorléeMicromer Eco 100/10-L1	ACRYLIC ACID / ISOBUTYL ACRYLATE / ISOBORNYL ACRYLATE COPOLYMER, AQUA/WATER, SODIUM METHYL 2-SULFOLAURATE, COCO-GLUCOSIDE, DISODIUM 2-SULFOLAURATE	Worlée-Chemie GmbH	25.00
C	L-Arginine C-Grade	ARGININE	S.A. Ajinomoto OmniChem	0.60
			Total	100.00

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Colored Gel EyeLiner GREEN

Bring your eyes to life and be inspired by the fascinating beauty of emerald green. With our gel eyeliner, you can give free rein to your creativity and express your personal style. Our gel formula, highly pigmented with WorléeColor Eco, enables precise and, thanks to the WorléeMicromer Eco 100 film-forming agent, long-lasting application that will enchant your eyes all day long.

Phase	Ingredient	INCI	Supplier	%
A	Purolan® BG	BUTYLENE GLYCOL	LANXESS Deutschland GmbH	2.00
A	Keltrol® CG-SFT	XANTHAN GUM	CP Kelco Germany GmbH	1.00
A	Water	AQUA/WATER	/	55.60
A	SymSave® H	HYDROXYACETOPHENONE	Symrise AG	0.40
A	Hydrolite® 6	1,2-HEXANEDIOL	Symrise AG	0.40
A	WorléeColor Eco White	CI 77891/ TITANIUM DIOXIDE, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, SODIUM CITRATE, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	1.00
A	WorléeColor Eco Yellow IO	AQUA/WATER, CI 77492/IRON OXIDES, GLYCERIN, POLYGLYCERYL-10 LAURATE, SODIUM CITRATE, PHENYLPROPANOL, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	11.00
A	WorléeColor Eco Iron Blue	AQUA/WATER, CI 77510/FERRIC AMMONIUM FERROCYANIDE, GLYCERIN, POLYGLYCERYL-10 LAURATE, SODIUM CITRATE, PHENYLPROPANOL, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	3.00
B	WorléeMicromer Eco 100/10-L1	ACRYLIC ACID / ISOBUTYL ACRYLATE / ISOBORNYL ACRYLATE COPOLYMER, AQUA/WATER, SODIUM METHYL 2-SULFOLAURATE, COCO-GLUCOSIDE, DISODIUM 2-SULFOLAURATE	Worlée-Chemie GmbH	25
C	L-Arginine C-Grade	ARGININE	S.A. Ajinomoto OmniChem	0.60
			Total	100.00

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Spring Breeze EyeLiner

Discover the perfect symbiosis of breathtaking beauty and care with our new spring breeze eyeliner! This high-quality eyeliner combines intense colors of WorléeColor Eco aqueous color pastes with an ultra-adhesive formula that lasts all day thanks to WorléeMicromer Eco Resist. A stable distribution of the pigments in the formulation is achieved by WorléeSuspens Eco. The natural shade in apricot gives your eyes a subtle elegance, while the moisturizing WorléeAloe ensures that your eye area always remains supple and hydrated.

Phase	Ingredient	INCI	Supplier	%
A	Water	AQUA/WATER	/	38.95
A	WorléeSuspens Eco	AQUA/WATER, GLYCERIN, CELLULOSE, SODIUM BENZOATE, CELLULOSE GUM, CITRIC ACID	Worlée-Chemie GmbH	15.00
B	Keltrol® CG-T	XANTHAN GUM	CP Kelco Germany GmbH	0.40
B	Keltrol® CG-SFT	XANTHAN GUM	CP Kelco Germany GmbH	0.10
B	Purolan® BG	BUTYLENE GLYCOL	LANXESS Deutschland GmbH	2.00
C	SymSave® H	HYDROXYACETOPHENONE	Symrise AG	0.40
C	Hydrolite® 6	1,2-HEXANEDIOL	Symrise AG	0.40
C	WorléeAloe IF 200x SD	ALOE BARBADENSIS LEAF JUICE POWDER	Worlée-Chemie GmbH	0.10
D	WorléeColor Eco White	CI 77891/ TITANIUM DIOXIDE, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, SODIUM CITRATE, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	20.00
D	WorléeColor Eco Yellow IO	AQUA/WATER, CI 77492/IRON OXIDES, GLYCERIN, POLYGLYCERYL-10 LAURATE, SODIUM CITRATE, PHENYLPROPANOL, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	0.25

Phase	Ingredient	INCI (EU)	Supplier	%
D	WorléeColor Eco Red IO	CI 77491/IRON OXIDES, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, XANTHAN GUM, SODIUM CITRATE, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	1.50
E	WorléeMicromer Eco Resist	AQUA/WATER, ACRYLIC ACID / ISOBUTYL ACRYLATE / ISOBORNYL ACRYLATE COPOLYMER, AMMONIUM HYDROXIDE, HYDROXYACETOPHENONE	Worlée-Chemie GmbH	20.00
F	L-Arginine C-Grade	ARGININE	S.A. Ajinomoto OmniChem	0.40
F	Colorona® SynBerry Pink	SYNTHETIC FLUORPHLOGOPITE, TIN OXIDE, CI 77891/TITANIUM DIOXIDE, CI 75470/CARMINE	Merck KGaA	0.50
			Total:	100.00

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Vegan



NOC of 33.00%



Eye

Oil-Powder EyeShadow pink

The perfect combination of care and performance with our new Oil Powder Eyeshadow pink! Enriched with the moisturizing properties of WorléeJojoba Oil, this luxurious eyeshadow pampers your skin while blending effortlessly and leaving a silky, powdery finish. WorléeMicromer Eco 200 ensures homogeneous dispersion of the pigments, resulting in intense color payoff and a flawless look. Give your eyes a radiant glow while enjoying the skincare benefits of WorléeJojoba Oil.

Phase	Ingredient	INCI	Supplier	%
A	Isododecane	ISODODECANE	Ineos Oligomers	58.90
A	WorléeMicromer Eco 200/10	HYDROGENATED DILINOLEYL HYDROGENATED DIMER DILINOLEATE/STEARATE	Worlée-Chemie GmbH	5.00
A	WorléeJojoba Oil Lite	SIMMONDSIA CHINENSIS SEED OIL/SIMMONDSIA CHINENSIS (JOJOBA) SEED OIL	Worlée-Chemie GmbH	2.00
A	Imercare® 04K	KAOLIN	Lehmann&Voss&Co.KG	5.00
A	Hombitan® AC360	CI 77891/TITANIUM DIOXIDE, ALUMINA, TRIETHOXYCAPRYLYLSILANE	Venator Materials PLC.	8.20
A	SunCROMA® D&C Red 6 Ba Lake C19-008	CI 15850/RED 6 LAKE, BARIUM SULFATE	Sun Chemical Colors & Effects GmbH	0.35
A	SunCROMA® FD&C Yellow 5 Al Lake C69-4424	CI 19140/ YELLOW 5 LAKE, ALUMINIUM HYDRATE	Sun Chemical Colors & Effects GmbH	0.05
B	KahiWax 2442L Carnauba	COPERNICIA CERIFERA CERA	Kahl GmbH & Co. KG	7.00
B	SymLite® G8	GLYCERYL CAPRYLATE	Symrise AG	1.00
C	Aerosil® 200	SILICA	Evonik Nutrition & Care GmbH	3.00
C	VIVAPUR® CS Sensory 12	MICROCRYSTALLINE CELLULOSE	J.Rettenmaier & Söhne GmbH + Co.KG	3.00
C	Colorona® SynBerry Pink	SYNTHETIC FLUORPHLOGOPITE, TIN OXIDE, CI 77891/TITANIUM DIOXIDE, CI 75470/CARMINE	Merck KGaA	6.50
Total:				100.00

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Lip Make-up



Sun-Kissed Peach LipStick

In addition to its stunning color and radiant shine achieved by WorléeMicromer Eco 200 with its good dispersing properties, the Sun-Kissed Peach LipStick offers rich care as well as highly effective broad-spectrum UVA & UVB protection that protects your lips from the harmful effects of the sun. Enriched with natural oils and vitamin E, it provides intensive moisture thanks to WorléeJjoba Oil Lite and keeps your lips supple and soft. Forget the feeling of dryness and enjoy the luxurious comfort of this lipstick with every application.

Phase	Ingredient	INCI	Supplier	%
A	WorléeMicromer Eco 200/10	HYDROGENATED DILINOLEYL HYDROGENATED DIMER DILINOLEATE/STEARATE	Worlée-Chemie GmbH	6.20
A	Castor Oil	RICINUS COMMUNIS SEED OIL / RICINUS COMMUNIS (CASTOR) SEED OIL	Gustav Heess GmbH	24.30
A	SunCROMA™ D&C Red 6 Ba Lake	CI 15850/RED 6 LAKE, BARIUM SULFATE	Sun Chemical Colors & Effects GmbH	0.80
A	SunPURO® Yellow Iron Oxide	CI 77492/IRON OXIDES	Sun Chemical Colors & Effects GmbH	3.30
A	HOMBITAN® AC360	CI 77891/TITANIUM DIOXIDE, ALUMINA, TRIETHOXYCAPRYLYLSILANE	Venator Germany GmbH	4.10
A	Neo Heliopan® ZnO 300	ZINC OXIDE, TRIETHOXYCAPRYLYLSILANE	Symrise AG	8.25
B	WorléeJjoba Oil Lite	SIMMONDSIA CHINENSIS SEED OIL/SIMMONDSIA CHINENSIS (JOJOBA) SEED OIL	Worlée-Chemie GmbH	10.00
B	Coconut Oil, pressed, organic	COCOS NUCIFERA OIL/COCOS NUCIFERA (COCONUT) OI	Henry Lamotte OILS GmbH	8.50
B	KahlWax 2227 Megaveggie	ORYZA SATIVA CERA/ORYZA SATIVA (RICE) BRAN WAX, HYDROGENATED COCONUT OIL, HYDROXYSTEARIC ACID	Kahl GmbH & Co. KG	12.00
B	Kahlwax 6237 Rapeseed	HYDROGENATED RAPESEED OIL	Kahl GmbH & Co. KG	4.00
B	KahlWax 6279L Myrica	MYRICA PUBESCENS FRUIT CERA/ MYRICA PUBESCENS FRUIT WAX	Kahl GmbH & Co. KG	5.00

Phase	Ingredient	INCI	Supplier	%
B	KahlWax 2442L Carnauba	COPERNICIA CERIFERA CERA	Kahl GmbH & Co. KG	8.00
C	Aerosil® 200	SILICA	Evonik Nutrition & Care GmbH	5.00
D	Fragrance	PARFUM/FRAGRANCE	div.	0.50
D	dl-alpha-Tocopherol / Vitamin E	TOCOPHEROL	DSM Nutritional Products AG	0.05
			Total:	100.00

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Make-up

Formulation RR-09-73-01

Skin Matching Foundation



The make-up gives the skin a velvety matte complexion and pampers it with valuable natural oils from the Worlée range WorléeJojoba Oil Golden and WorléeSqualane Olive. The lightweight texture effortlessly blends with your skin tone, allowing for easy customization using WorléeColor Eco waterbased color pastes to achieve your desired shades. The use of the innovative film former WorléeMicromer Eco Resist with an impressive NOC (Natural Origin Content) of 88.4%, ensuring this foundation is both mask-proof and transfer-resistant.

Phase	Ingredient	INCI	Supplier	%
A	Water	AQUA/WATER	/	47.00
A	Hydrolite® 5 green	PENTYLENE GLYCOL	Symrise AG	3.00
A	SymSave® H	HYDROXYACETOPHENONE	Symrise AG	0.50
B	Emulsiphos® F	POTASSIUM CETYL PHOSPHATE, HYDROGENATED PALM GLYCERIDES	Symrise AG	2.50
B	Rice Bran Wax refined	ORYZA SATIVA (RICE) BRAN WAX	TER HELL & Co. GmbH	1.50
B	Sunflower Wax	HELIANTHUS ANNUUS SEED CERA/HELIANTHUS ANNUUS (SUNFLOWER) SEED WAX	TER HELL & Co. GmbH	2.00
B	dermofeel® sensolv MB	ISOAMYL LAURATE	Evonik Nutrition & Care GmbH	4.00
B	Coconut oil, pressed, organic	COCOS NUCIFERA OIL/COCOS NUCIFERA (COCONUT) OIL	Henry Lamotte Oils GmbH	3.50
B	WorléeSqualane Olive	SQUALANE	Worlée-Chemie GmbH	4.50
B	WorléeJojoba Oil Golden	SIMMONDSIA CHINENSIS SEED OIL/SIMMONDSIA CHINENSIS (JOJOBA) SEED OIL	Worlée-Chemie GmbH	7.50
B	Keltrol® CG-BT	XANTHAN GUM	CP Kelco Germany GmbH	0.30
B	Keltrol® CG-SFT	XANTHAN GUM	CP Kelco Germany GmbH	0.10
C	Sodium Hydroxide 10% aq. solution	SODIUM HYDOXIDE	div.	0.50

Phase	Ingredient	INCI	Supplier	%
D	WorléeMicromer Eco Resist	AQUA/WATER, ACRYLIC ACID / ISOBUTYL ACRYLATE / ISOBORNYL ACRYLATE COPOLYMER, AMMONIUM HYDROXIDE, HYDROXYACETOPHENONE	Worlée-Chemie GmbH	10.00
E	WorléeColor Eco Red IO	CI 77491/IRON OXIDES, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, XANTHAN GUM, SODIUM CITRATE, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	1.35
E	WorléeColor Eco Yellow IO	AQUA/WATER, CI 77492/IRON OXIDES, GLYCERIN, POLYGLYCERYL-10 LAURATE, SODIUM CITRATE, PHENYLPROPANOL, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	5.70
E	WorléeColor Eco Black IO	CI 77499/IRON OXIDES, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, XANTHAN GUM, SODIUM CITRATE, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	0.55
E	WorléeColor Eco White	CI 77891/TITANIUM DIOXIDE, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, SODIUM CITRATE, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	4.50
F	Sensocel® bc 20	CELLULOSE	CFF GmbH & Co. KG	1.00
			Total:	100.00

Remark: Due to the different liability status for colors, please check the registration status for your country.

Formulation RR-09-98-00

DIY Make-up











Discover the diversity of beauty with our customizable make-up! Create your own shade and experience a light formulation enriched with WorléeSqualane Olive. WorléeMicromer Eco 200 gives the formulation suppleness and stability. The perfect adhesion to your skin is achieved by WorléeMicromer EcoResist. With our WorléeColor Eco, you can easily express your personal style and reinvent yourself every day.

Phase	Ingredient	INCI	Supplier	%
A	Emulsiphos® F	POTASSIUM CETYL PHOSPHATE, HYDROGENATED PALM GLYCERIDES	Symrise AG	2.50
A	WorléeMicromer Eco 200	HYDROGENATED DILINOLEYL HYDROGENATED DIMER DILINOLEATE/STEARATE	Worlée-Chemie GmbH	5.00
A	WorléeSqualane Olive	SQUALANE	Worlée-Chemie GmbH	3.00
B	SymMollient® PDCC	PROPANEDIOL DICAPRYLATE/CAPRATE	Symrise AG	8.00
A	Mangobutter	MANGIFERA INDICA (MANGO) SEED BUTTER	Henry Lamotte OILS GmbH	1.00
A	Tegosoft® AC MB	ISOAMYL COCOATE	Evonik Nutrition & Care GmbH	4.00
A	Keltrol® CG-SPF	XANTHAN GUM	CP Kelco Germany GmbH	0.40
A	Cosphaderm® X-Soft	XANTHAN GUM	Cosphatec GmbH	0.10
B	Water	AQUA/WATER	/	54.10
B	Glycerin	GLYCERIN	div.	5.00
B	Sodium Gluconate granular	SODIUM GLUCONATE	Jungbunzlauer Ladenburg GmbH	0.40
B	Hydrolite® 6	1,2 HEXANEDIOL	Symrise AG	0.40
B	SymSave® H	HYDROXYACETOPHENONE	Symrise AG	0.40
B	Cosphaderm® Sodium Hyaluronate	SODIUM HYALURONATE	Cosphatec GmbH	0.10
B	WorléeAloe IF 200x SD	ALOE BARBADENSIS LEAF JUICE POWDER	Worlée-Chemie GmbH	0.10

Phase	Ingredient	INCI	Supplier	%
B	WorléeMicromer Eco Resist	AQUA/WATER, ACRYLIC ACID / ISOBUTYL ACRYLATE / ISOBORNYL ACRYLATE COPOLYMER, AMMONIUM HYDROXIDE, HYDROXYACETOPHENONE	Worlée-Chemie GmbH	15.00
B	Fragrance	PARFUM/FRAGRANCE	div.	0.50
C	WorléeColor Eco White	CI 77891/TITANIUM DIOXIDE, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, SODIUM CITRATE, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	qs.
C	WorléeColor Eco Black IO	CI 77499/IRON OXIDES, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, XANTHAN GUM, SODIUM CITRATE, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	qs.
C	WorléeColor Eco Yellow IO	AQUA/WATER, CI 77492/IRON OXIDES, GLYCERIN, POLYGLYCERYL-10 LAURATE, SODIUM CITRATE, PHENYLPROPANOL, XANTHAN GUM, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	qs.
C	WorléeColor Eco Red IO	CI 77491/IRON OXIDES, AQUA/WATER, GLYCERIN, POLYGLYCERYL-10 LAURATE, PHENYLPROPANOL, XANTHAN GUM, SODIUM CITRATE, GLYCERYL ISOSTEARATE, CITRIC ACID	Worlée-Chemie GmbH	qs.

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Color Map								
WorléeColor White	14.5	14.0	14.5	14.0	14.5	14.0	15.0	15.0
WorléeColor Black IO	0.50	1.00	0.80	0.60	0.10	0.25	9.80	11.40
WorléeColor Yellow IO	1.60	3.00	1.50	0.70	0.05	1.40	2.60	7.00
WorléeColor Red IO	0.60	1.30	1.10	0.40	0.20	0.66	6.10	6.50

*recommended use level of WorléeColor Eco in %



For questions concerning product safety and dangerous substance classification you should obtain and review the applicable Material Safety Data Sheet information before handling any of these products.

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