COSMETIC
RAW MATERIALS

WORLÉE
seit 1851

Formulations with WorléeSoft Beads

Formulation RR-03-52-01

Color-up your life

Vegan NOC of 98.50% Skin

Bring life to your cosmetic creations with WorléeSoft Beads. Not only do they add a pop of color, but they also enhance the sensory experience of your products with their soft, smooth texture. These versatile beads offer more than just visual appeal. With nourishing and moisturizing ingredients like Aloe Vera, Squalane and Vitamin E, WorléeSoft Beads deliver both aesthetic and skin-loving benefits to your customers - Color up your life!

Phase	Ingredient	INCI (EU)	Supplier	%
A	Emulsiphos®	Potassium Cetyl Phosphate, Hydrogenated Palm Glyceride	Symrise AG	2.50
A	**WorléeJojoba Oil Golden**	**Simmondsia Chinensis Seed Oil**	**Worlée-Chemie GmbH**	**6.00**
A	**WorléeSqualane Olive**	**Squalane**	**Worlée-Chemie GmbH**	**7.00**
A	Dermofeel® Sensolv	Isoamyl Laurate	Evonik Nutrition & Care GmbH	10.00
A	SymMollient® S green	Cetearyl Nonanoate	Symrise AG	1.50
A	KahlWax 2442L	Copernicia Cerifera Cera	Kahl GmbH & Co. KG	1.00
A	Sunflower Wax	Helianthus Annuus Seed Wax	TER Hell & Co. GmbH	1.50
A	Keltrol® CG-BT	Xanthan Gum	CP Kelco Germany GmbH	0.50
A	Keltrol® CG-SFT	Xanthan Gum	CP Kelco Germany GmbH	0.15
B	Water	Aqua	/	63.15
B	Glycerin	Glycerin	div.	3.00
B	Kem Nat	Benzyl Alcohol, Glyceryl Caprylate, Glyceryl Undecylenate	Akema S.r.l.	1.00
C	Fragrance	Parfum	Symrise AG	0.20
C	D-Panthenol 75W	Panthenol	BASF Personal Care and Nutrition GmbH	0.50
C	Sensocel® 5	Microcrystalline Cellulose	CFF GmbH & Co. KG	1.20
D	**WorléeSoft Beads Cranberry 2H2-S**	**Mannitol, Microcrystalline Cellulose, Squalane, Vaccinium Macrocarpon Fruit Powder, Algin, CI 77491, Magnesium Hydroxide, Tricalcium**	**Worlée-Chemie GmbH**	**0.20**
D	**WorléeSoft Beads Vitamin E 2H2-S**	**Mannitol, Microcrystalline Cellulose, Squalane, CI 77492, Tocopherol, Algin**	**Worlée-Chemie GmbH**	**0.20**
D	**WorléeSoft Beads Blue 2H2-S**	**Mannitol, Microcrystalline Cellulose, Squalane, CI 77007, Algin, Kaolin**	**Worlée-Chemie GmbH**	**0.20**
D	**WorléeSoft Beads Aloe Vera US 1H2-S**	**Mannitol, Microcrystalline Cellulose, CI 77289, Squalane, Aloe Barbadensis Leaf Juice Powder, Algin**	**Worlée-Chemie GmbH**	**0.20**
			Total:	**100.00**

Formulation RR-13-53-00

Active Clean Charcoal 2 in 1 Shower Gel for Men

Vegan NOC of 99% Cleansing

A classic shower gel in the skin-neutral pH range for daily care. This vibrant, eye-catching WorléeBeads Jojoba Crazy Pink brings a pop of color to your formulation. With the help of WorléeSuspens Eco, the environmentally conscious alternative to traditional suspending agents, the beads can simply be held in suspension.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	54.20
A	**WorléeSuspens Eco**	**Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid**	**Worlée-Chemie GmbH**	**5.00**
A	Glycerin	Glycerin	div.	5.00
B	Texapon® K 30 UP	Sodium Coco-Sulfate	BASF Personal Care and Nutrition GmbH	12.00
B	Protelan AGL 95 C	Sodium Cocoyl Glutamate	Zschimmer & Schwarz	7.00
B	Plantacare® 1200 UP	Lauryl Glucoside	BASF Personal Care and Nutrition GmbH	10.00
B	Lamesoft® PO 65	Coco Glucoside, Glyceryl Oleate	BASF Personal Care and Nutrition GmbH	3.50
B	Fragrance	Parfum	Symrise AG	0.20
C	Sodium Benzoate	Sodium Benzoate	div.	0.50
C	Potasssium Sorbate	Potasssium Sorbate	div.	0.30
D	Citric Acid (50% solution aq.)	Citric Acid	div.	1.60
E	**WorléeSoft Beads Charcoal 1H2-M**	**Mannitol, Microcrystalline Cellulose, Charcoal Powder, Squalane, Algin**	**Worlée-Chemie GmbH**	**0.70**
			Total:	**100.00**

Remark: Due to the different liability status for colors, please check the registration status for your country.

Formulation RR-12-54-00

Scalp Cleansing Shampoo with Organic Hemp Oil

Vegan NOC of 62.70% Cleansing

This shampoo is enriched with scalp soothing WorleeSoft Beads HempOil. Thanks to WorleeSuspens Eco, these beads are kept stable in suspension.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	42.30
A	**WorléeSuspens Eco**	**Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid**	**Worlée-Chemie GmbH**	**5.00**
A	Euxyl® PE 9010	Phenoxyethanol, Ethylhexylglycerin	Ashland Inc.	0.70
B	Zetesol NL-2U	Sodium Laureth Sulfate	Zschimmer & Schwarz	35.00
B	Plantacare® 810 UP	Caprylyl/Capryl Glucoside	BASF Personal Care and Nutrition GmbH	5.00
B	Tego® Betain F 50	Cocamidopropyl Betaine	Evonik – Personal Care GmbH	2.50
B	Fragrance	Parfum	Frey & Lau GmbH	0.20
C	Glycerin	Glycerin	div.	5.00
C	Jaguar® Excel	Guar Hydroxypropyl Trimonium Chloride	Solvay S.A.	0.80
D	Citric Acid (50% solution aq.)	Citric Acid	div.	0.30
D	Sodium Chloride	Sodium Chloride	div.	2.20
E	**WorléeSoft Beads Hemp Oil 1H2-M**	**Mannitol, Microcrystalline Cellulose, Cannabis Sativa Seed Oil, Squalane, CI 77492, CI 77007, Tocopherol, Algin, Kaolin**	**Worlée-Chemie GmbH**	**1.00**
			Total:	**100.00**

Formulation RR-15-55-00

Smooth Cleansing Gel - White Pearl Face Wash

Vegan NOC of 97.30% Cleansing

Mild cleansing based on natural raw materials. WorléeSoft Beads White, enriched with squalane, nourishes the skin during washing thanks to its moisturizing properties. The WorléeSoft Beads are held in suspension thanks to WorléeSuspens Eco.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	36.00
A	**WorléeSuspens Eco**	**Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid**	**Worlée-Chemie GmbH**	**7.00**
A	Hydrolite®-5 Green	Pentylene Glycol	Symrise AG	3.00
A	SAFIC' Care T A 80-400	Algin	Safic-Alcan	1.00
A	Cosphaderm® Sodium Hyaluronate	Sodium Hyaluronate	Cosphatec GmbH	0.05
B	Water	Aqua	/	34.00
B	Perlastan® L-30	Sodium Lauroyl Sarcosinate	Schill & Seilacher GmbH	8.50
B	PUREACT SLI	Sodium Lauroyl Isethionate	Innospec Performance Chemicals	1.00
B	Plantacare® 818 UP	Coco Glucoside	BASF Personal Care and Nutrition GmbH	5.00
B	IMWITOR® PG3 C10	Polyglyceryl-3 Caprate	IOI Oleo GmbH	2.00
B	Fragrance	Parfum	Symrise AG	0.15
C	Citric Acid (50% solution aq.)	Citric Acid	div.	0.60
C	Sodium Benzoate	Sodium Benzoate	div.	0.50
C	FD & C Blue No1 (1% solution aq.)	CI 42090	Univar Solutions Inc.	0.20
D	**WorléeSoft Beads White 1H2-S**	**Mannitol, Microcrystalline Cellulose, Squalane, Algin**	**Worlée-Chemie GmbH**	**1.00**
			Total:	**100.00**

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Formulation RR-15-56-00

Micellar Cleansing Water all in 1

Vegan NOC of 99.60% Cleansing

Whether you're on the go or just looking for a quick and easy way to cleanse your skin, our mild Micellar Cleansing Water all in 1 with WorléeSoft Beads Cranberry leaves skin feeling refreshed and revitalized. The beads are kept in suspension thanks to WorléeSuspens Eco. The natural formulation (NOC 99.6%) nourishes and protects the skin from harmful environmental factors.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	68.35
A	**WorléeSuspens Eco**	**Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid**	**Worlée-Chemie GmbH**	**10.00**
A	Glycerin	Glycerin	div.	3.00
A	Cosphaderm® Propanediol natural	Propanediol	Cosphatec GmbH	5.00
A	Hydrolite®-5 Green	Pentylene Glycol	Symrise AG	1.00
A	Cosphaderm® PA ECONAT	Phytic Acid, Aqua	Cosphatec GmbH	0.10
A	Cosphaderm® Sodium LAAS	Sodium Levulinate, Sodium Anisate	Cosphatec GmbH	1.50
B	Protelan AGL 95 C	Sodium Cocoyl Glutamate	Zschimmer & Schwarz	8.50
B	Tego® Betain F 50	Cocamidopropyl Betaine	Evonik Personal Care	1.60
C	Sodium Gluconate	Sodium Gluconate	Jungbunzlauer Suisse AG	0.20
C	Citric Acid (50% solution aq.)	Citric Acid	div.	0.65
D	**WorléeSoft Beads Cranberry 2H2-S**	**Mannitol, Microcrystalline Cellulose, Vaccinium Macrocarpon Fruit Powder, Hydroxypropyl Methylcellulose, CI 77491, Algin, Magnesium Hydroxide, Tricalcium Phosphate**	**Worlée-Chemie GmbH**	**0.10**
D	FD&C Blue No. 1 (1% solution aq.)	CI 42090	Univar Solutions Inc.	qs.
D	SunCROMA™ D&C Yellow 10 Al Lake (1% solution aq.)	CI 47005	Sun Chemical Ltd.	qs.
			Total:	**100.00**

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CHEMICAL RAW MATERIALS
NATURAL RAW MATERIALS
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For questions concerning product safety and dangerous substance classification you should obtain and review the applicable Material Safety Data Sheet information before handling any of these products.

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