



Sensitive Facial Cream Wash Peeling

CLEANSING | FACIAL SCRUB
RR-01-07-00

Skin-friendly exfoliating facial cleanser with **WorléeBeads HCO** and moisturizing properties of **Aloe Vera, Almond Oil and Jojoba Oil**. The formulation is PEG- and sulfate-free with a creamy and rich foam of mild surfactants, leaving skin soft and smooth. **WorléeAqua Thix 100** is a rheology modifier with efficient thickening and suspending properties.

Phase	Ingredient	INCI	Supplier	%
A	Water	Aqua		51,23
	WorléeAqua Thix 100	Acrylates Crosspolymer	Worlée	8,00
B	Hostapon SG	Sodium Cocoyl Glycinate	Clariant	6,00
	Hostapon CT	Sodium Methyl Cocoyl Taurate	Clariant	3,00
	Plantacare 1200 UP	Lauryl Glucoside	BASF	6,00
	Hoesch Betain (40%)	Cocamidopropyl Betaine	Hoesch	10,00
C	Sodium Hydroxide (25%)	Sodium Hydroxide		0,57
D	Organic Glycerin	Glycerin	Worlée	5,00
	WorléeAloe IF 200x FD	Aloe Barbadosensis Leaf Juice Powder	Worlée	0,10
	Euxyl PE 9010	Phenoxyethanol and Ethylhexylglycerin	Schülke & Mayr	0,90
	Fragrance Aloe Flower - P0240225	Parfum	Frey + Lau	0,20
E	Jojoba Oil, refined, colourless	Simmondsia Chinensis Seed Oil	Worlée	2,00
	Sweet Almond Oil	Prunus Amygdalus Dulcis Oil	Worlée	3,00
F	WorléeBeads HCO White 60/100 mesh	Hydrogenated Castor Oil	Worlée	4,00
Total:				100,00

PROCEDURE

1. Mix phase A until uniform and add ingredients of phase B separately while stirring.
2. Add phase C while stirring.
3. Add ingredients of phase D separately and mix until uniform.
4. Add phases E and F and stir until uniform.

PARAMETER

pH: 6.0 - 6.3

Viscosity: 3250 - 3750 mPas (Rheometer, cone/plate 4°/40mm, 4 RPM, 25°C)

Viscosity: 1600 - 2000 mPas (Rheometer, cone/plate 4°/40mm, 10 RPM, 25°C)

STABILITY

Stable for at least 3 months at RT and 40°C.

CREATED AT: 2015-09-08

BY: SAM