



# Fresh Expression Concealer

 COLOUR COSMETICS | MAKE UP  
 RR-09-01-00

Liquid Concealer with brightening effect for a fresh look. Smooth texture with a soft feeling.

Phase	Ingredient	INCI	Supplier	%
A	Water	Aqua		44,30
	Ecorol 68/30	Cetearyl Alcohol	Ecogreen / DHW	3,20
	Natragem E145	Polyglyceryl-4 Laurate/Succinate and Aqua	Croda	0,15
	Organic Glycerin	Glycerin	Worlée	5,00
	Rofetan 188	Ethylhexyl Stearate	Ecogreen / DHW	4,80
	Rofetan GTCC 70/30	Caprylic / Capric Triglyceride	Ecogreen / DHW	4,80
B	WorléeBase AQ 77891/1	Aqua and Titanium Dioxide and Ammonium Acrylates Copolymer and Methylpropanediol and Sodium Acrylates Copolymer and Simethicone and Caprylyl Glycol and Phenylpropanol	Worlée	15,00
	WorléeBase AQ 77492/1	Aqua and CI77492 and Ammonium Acrylates Copolymer and Methylpropanediol and Sodium Acrylates Copolymer and Simethicone and Caprylyl Glycol and Phenylpropanol	Worlée	2,10
	WorléeBase AQ 77491/1	Aqua and CI77491 and Methylpropanediol and Ammonium Acrylates Copolymer and Caprylyl Glycol and Phenylpropanol and Sodium Acrylates Copolymer and Simethicone	Worlée	0,55
C	Rofetan W/O	Sorbitan Oleate and Glyceryl Oleate	Ecogreen / DHW	0,75
	1,3-Butandiol	Butylene Glycol	Applichem	2,15
	1,2-Propandiol	Propylene Glycol	Local	3,30
D	WorléeMicromer C60/42	Ammonium Acrylates Copolymer	Worlée	8,00
E	WorléeAqua Thix 100	Acrylates Crosspolymer	Worlée	3,40
	Sodium Hydroxide (25%)	Aqua and Sodium Hydroxide	Local	0,40
F	Euxyl K220	Ethylhexylglycerin and Methylisothiazolinone and Aqua	Schülke & Mayr	0,10
	Fragrance Hugonia - P0240475	Parfum	Frey & Lau	2,00
<b>Total:</b>				<b>100,00</b>

## PROCEDURE

- Heat Phase A up to 60°C and mix until uniform.
- Add Phase B to Phase A and mix until uniform. Keep the temperature at 60°C
- Add Phase C and mix until uniform. Keep the temperature at 60°C
- Add phase D slowly and stir until uniform. Keep the temperature at 60°C
- Add phase E slowly and stir until uniform. Keep the temperature at 60°C. Adjust the pH to 7.0 - 8.0 with NaOH.
- Cool-down to < 30°C and add phase F. Continue stirring.

## PARAMETER

pH: 7.0 - 8.0

Viscosity: 1600 - 2000 mPas (Rheometer, cone/plate 4°/40mm, 0,1 RPM, 25°C)

## STABILITY

Stable for at least 1 month at RT and 45°C.

CREATED AT: 2014-02-17

BY: PRE