

Unlimited Creativity

Formulation Guide



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The above declarations serve for information purposes only. In particular, they shall not be relevant to define binding specifications for any orders. With respect to any order, the specifications shall be governed by the provisions of the sales contract to be concluded between the parties (e.g. the "product specification"). Any deliveries are exclusively subject to our general standard terms and conditions in their respectively valid version. We will be happy to provide you with the general standard terms and conditions upon your request and they can be downloaded online at <http://www.worlee.de/GSTC>

Color

Lip & Cheek Tint



This tinted oil wraps your lips and cheeks in beautiful color with a natural light shine. Thanks to WorléeMicromer Eco 200/10, the pigments are distributed homogeneously and give the lips and cheeks a delicate shimmer. For the extra portion of care provide the natural oils WorléeJojoba Oil Golden and WorléeSqualane Olive, which offers essential moisture.

Phase	Ingredient	INCI (EU)	Supplier	%
A	WorléeMicromer Eco 200/10	Hydrogenated Dilinoleyl Hydrogenated Dimer Dilinoleate/Stearate	Worlée-Chemie GmbH	25.00
A	HOMBITAN® AFDC 101	CI 77891	Venator Materials PLC	5.00
A	SunPURO® Yellow Iron Oxide	CI 77492	Sun Chemical Co.	2.00
A	SunPURO® Red Iron Oxide	CI 77491	Sun Chemical Co.	3.00
A	Kahlwax 2442L	Copernicia Cerifera Cera	Kahl GmbH & Co. KG	1.50
A	Kahlwax 6237	Hydrogenated Rapeseed Wax	Kahl GmbH & Co. KG	5.50
B	Sunflower Oil	Helianthus Annuus Seed Oil	Gustav Heess GmbH	25.00
B	WorléeJojoba Oil Golden	Simmondsia Chinensis Seed Oil	Worlée-Chemie GmbH	15.00
B	WorléeSqualane Olive	Squalane	Worlée-Chemie GmbH	5.00
B	Myritol® 318	Caprylic/Capric Triglyceride	BASF Personal Care and Nutrition GmbH	7.00
B	Aerosil® 200	Silica	Evonik Nutrition & Care GmbH	2.95
B	Mirage Sparkling Copper	Calcium Sodium Borosilicate, CI 77491, Tin Oxide	Eckart GmbH	3.00
B	dl- α -Tocopherol	Tocopherol	DSM Nutritional Products AG	0.05
Total:				100.00

Remark: Due to the different liability status for colors, please check the registration status for your country.

Formulation RR-08-66-00



NOC of 99.6%



NourishLip Scrub with WorléeBeads

The LipScrub with WorléeMicromer Eco 200/10 is a dual action product that not only exfoliates the lips with natural, microplastic-free exfoliants WorléeBeads Jojoba Snow White and WorléeBeads Cell Pink 07, but also creates a nourishing and protective layer. Combined with natural oils and waxes, it provides smooth, hydrated lips and helps maintain their health and appearance.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Ricinus Communis Seed Oil	Ricinus Communis Seed Oil	Gustav Heess GmbH	38.80
A	WorléeMicromer Eco 200/10	Hydrogenated Dilinoleyl Hydrogenated Dimer Dilinoate/Stearate	Worlée-Chemie GmbH	7.00
A	Sunflower Oil	Helianthus Annuus Seed Oil	Gustav Heess GmbH	20.00
A	Coconut Oil	Cocos Nucifera Oil	Henry Lamotte Oils GmbH	14.50
A	Worlée Jojoba Oil Lite	Simmondsia Chinensis Seed Oil	Worlée-Chemie GmbH	7.50
A	KahlWax 6607L MB Sunflower	Helianthus Annuus Seed Wax	Kahl GmbH & Co.KG	2.30
A	KahlWax 8104	Cera Alba	Kahl GmbH & Co.KG	4.00
A	KahlWax 6698 Orange Wax	Citrus Aurantium Dulcis Peel Cera, Rhus Verniciflua Peel Cera	Kahl GmbH & Co.KG	2.00
A	Aerosil® 200	Silica	Evonik Nutrition & Care GmbH	2.00
B	WorléeBeads Jojoba Snow White 40/60	Hydrogenated Jojoba Oil	Worlée-Chemie GmbH	0.80
B	WorléeBeads Cell Pink 07	Cellulose, Talc, CI 73360	Worlée-Chemie GmbH	0.80
B	Fragrance	Parfum	Frey & Lau GmbH	0.30
Total:				100.00

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Skin

Formulation RR-03-68-00



Timeless Renewal Seaweed SkinCare

Experience the ultimate moisturization and regeneration with our fast-absorbing anti-aging day cream. This luxurious formulation is enriched with the potent antioxidant and anti-inflammatory properties of WorléeXtra Lipid Fucus, ensuring your skin receives optimal care. Harnessing the power of nature, we've included WorléeSqualane Olive and WorléeJojoba Oil Golden, natural oils that promote skin regeneration without leaving a greasy residue. Say goodbye to dryness and hello to revitalized skin with our exceptional day cream.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Emulsiphos®	Potassium Cetylphosphate, Hydrogenated Palm Glyceride	Symrise AG	2.50
A	Dracoran® GOC	Glyceryl Oleate Citrate	Symrise AG	0.50
A	WorléeJojoba Oil Golden	Simmondsia Chinensis Seed Oil	Worlée-Chemie GmbH	5.00
A	WorléeSqualane Olive	Squalane	Worlée-Chemie GmbH	2.50
A	Rofetan® CCC	Coco-Caprylate/Caprate	Ecogreen Oleochemicals GmbH	7.00
A	dermofeel® sensolv MB	Isoamyl Laurate	Evonik Nutrition & Care GmbH	7.00
A	KahlWax 6279L	Myrica Cerifera Fruit Wax	Kahl GmbH & Co. KG	2.00
A	KahlWax 2442L	Copernicia Cerifera Cera	Kahl GmbH & Co. KG	3.00
A	Keltrol® CG-BT	Xanthan Gum	CP Kelco Germany GmbH	0.70
A	Keltrol® CG-SFT	Xanthan Gum	CP Kelco Germany GmbH	0.15
B	Water	Aqua	/	59.40
B	Hydrolite® 5 green	Pentylene Glycol	Symrise AG	3.00
B	SymSave® H	Hydroxyacetophenone	Symrise AG	1.00
B	Microcare® Eco HXD	1,2-Hexanediol	Thor GmbH	1.00
C	dI-α-Tocopherol	Tocopherol	DSM Nutritional Products AG	0.05
C	WorléeXtra Lipid Fucus	Caprylic/Capric Triglyceride, Fucus vesiculosus Extract	Worlée-Chemie GmbH	5.00
C	Fragrance	Parfum	Symrise AG	0.20
			Total:	100.00



Seaweed Morning Glow Body Lotion

This light and soft lotion is easy to spread. Formulated with Worlée Jojoba Oil Lite, it provides nourishment and deep care while being quickly absorbed into the skin. This lotion is perfect for your morning routine and provides a refreshing and rejuvenating experience. WorléeExtra Lipid Fucus, a powerful ingredient that promotes the regeneration process and skin firmness. Treat yourself to a luxurious and revitalizing skin care experience with our exceptional lotion.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Emulsiphos®	Potassium Cetyl Phosphate, Hydrogenated Palm Glycerides	Symrise AG	2.50
A	Kahlwax 6607L MB Sunflower	Helianthus Annuus Seed Wax	Kahl GmbH & Co. KG	2.00
A	Sunflower Oil	Helianthus Annuus Seed Oil	Gustav Heess GmbH	5.00
A	WorléeJojoba Oil Lite	Simmondsia Chinensis Seed Oil	Worlée-Chemie GmbH	5.00
A	Myritol® 318	Caprylic/Capric Triglyceride	BASF Personal Care and Nutrition GmbH	10.00
A	Tegosoft® AC MB	Isoamyl Cocoate	Evonik Nutrition & Care GmbH	7.00
A	Keltrol® CG-T	Xanthan Gum	CP Kelco Germany GmbH	0.50
B	Water	Aqua	/	59.40
B	Glycerin	Glycerin	div.	5.00
B	Microcare® Eco PEHG	Phenoxyethanol, Ethylhexylglycerin	Thor GmbH	1.00
C	dl- α -Tocopheryl acetate	Tocopheryl Acetate	DSM Nutritional Products AG	0.50
C	WorléeExtra Lipid Fucus	Caprylic/Capric Triglyceride, Fucus vesiculosus Extract	Worlée-Chemie GmbH	2.00
C	Colorona® Bright Gold	Mica, CI 77891, CI 77491	Merck KGaA	0.10
Total:				100.00

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Formulation RR-03-80-00

SkinRecovery FaceCream



With our SkinRecovery FaceCream, self-care becomes an extraordinary ritual. Treat yourself to the opulence of a pink glow and the transformative power of our newest product in the WorléeSoft Beads range: WorléeSoft Beads Red B3. The revitalizing and rejuvenating effects of niacinamide works diligently to enhance your skin's overall health and appearance. The cream is enriched with the powerful natural emollients WorléeJojoba Oil and WorléeSqualane Olive, which moisturize and nourish the skin leaving you feeling confident and radiant, day or night.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Tego® Care PBS 6	Polyglyceryl-6 Stearate, Polyglyceryl-6 Behenate	Evonik Nutrition & Care GmbH	3.00
A	WorléeJojoba Oil Lite	Simmondsia Chinensis Seed Oil	Worlée-Chemie GmbH	10.30
A	WorléeSqualane Olive	Squalane	Worlée-Chemie GmbH	5.00
A	WorléeJojoba Oil Golden	Simmondsia Chinensis Seed Oil	Worlée-Chemie GmbH	2.70
A	KahlWax 6279L Myrica Fruit Wax	Myrica Cerifera Fruit Wax	KahlWax GmbH & Co.KG	0.80
A	Sunflower Wax	Helianthus Annuus Seed Wax	Ter Hell CE Distribution GmbH	1.20
A	Keltrol® CG-BT	Xanthan Gum	CP Kelco Germany GmbH	0.80
B	Water	Aqua	/	66.90
B	Glycerin	Glycerin	div.	4.50
B	Euxyl® PE 9010	Phenoxyethanol, Ethylhexylglycerin	Ashland Industries Deutschland GmbH	1.00
C	dl- α -Tocopheryl acetate	Tocopheryl Acetate	DSM Nutritional Products AG	0.50
C	Fragrance	Parfum	Frey & Lau GmbH	0.50
C	Xirona® Magic Mauve	Silica, CI 77891, Tin Oxide	Merck KGaA	2.40
C	Puricolor Red ARE33 FDA 1% aq. solution	CI 17200	SunChemical Colors & Effects GmbH	0.001
C	WorléeSoft Beads Red B3 1H2 - S	Mannitol, Microcrystalline Cellulose, Squalane, Niacinamide, CI 77491, Algin	Worlée-Chemie GmbH	0.50

Total: 100.00

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SeaEssence Soothing OilSerum

Take skin care to the next level. - This oil based serum absorbs quickly and is not shiny. WorléeSqualane Olive and WorléeJojoba Oil Golden were carefully selected for their exceptional moisturizing properties. The powerful ingredient from the sea WorléeXtra Lipid Fucus is known for its antioxidant and regenerative properties, helping to reverse the signs of aging and promote a more youthful appearance. Enhance your skincare routine with our remarkable serum and reveal a revitalized, youthful appearance.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Almond Oil	Prunus Amygdalus Dulcis Oil	Henry Lamotte Oils GmbH	20.00
A	Coconut oil, pressed, organic	Cocos Nucifera Oil	Henry Lamotte Oils GmbH	8.00
A	WorléeSqualane Olive	Squalane	Worlée-Chemie GmbH	6.00
A	WorléeJojoba Oil Golden	Simmondsia Chinensis Seed Oil	Worlée-Chemie GmbH	20.00
A	Myritol® 318	Caprylic/Capric Triglyceride	BASF Personal Care and Nutrition GmbH	37.00
A	Hydrolite® 5 green	Pentylene Glycol	Symrise AG	1.95
A	dl- α -Tocopherol	Tocopherol	DSM Nutritional Products AG	0.05
A	WorléeXtra Lipid Fucus	Caprylic/Capric Triglyceride, Fucus vesiculosus Extract	Worlée-Chemie GmbH	7.00
			Total:	100.00

Formulation RR-14-75-00

AloeQuench HydroGel Serum



Unleash a surge of moisture that revitalizes your skin, leaving it irresistibly soft, supple and radiant. Our unique formula combines the remarkable moisturizing properties of WorléeAloe with advanced technologies. Through the use of WorléeSuspens Eco, additional WorléeSoft Beads Aloe are held in suspension, providing the extra kick for intense and long-lasting hydration. The formulation is quickly absorbed, refreshes the skin and leaves the skin feeling soft.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	80.80
A	WorléeSuspens Eco	Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid	Worlée-Chemie GmbH	10.00
A	Plantacare® 818 UP	Coco Glucoside	BASF Personal Care and Nutrition GmbH	1.00
A	SAFIC' Care® T A 80-400	Algin	Safic Alcan SAS	1.00
A	WorléeAloe IF 200x FD	Aloe Barbadensis Leaf Juice Powder	Worlée-Chemie GmbH	0.50
A	Cosphaderm® Sodium Hyaluronate	Sodium Hyaluronate	Cosphatec GmbH	0.20
A	SymSave® H	Hydroxyacetophenone	Symrise AG	0.50
A	Hydrolite® 5 green	Pentylene Glycol	Symrise AG	2.00
B	WorléeSoft Beads Aloe Vera US 1H2 - S	Mannitol, Microcrystalline Cellulose, CI 77289, Squalane, Aloe Barbadensis Leaf Juice Powder, Algin	Worlée-Chemie GmbH	4.00
Total:				100.00

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Glow-up your life

Introducing our revolutionary product that will transform your beauty routine and give you a radiant look with the magic of golden shimmer. Discover our extraordinary Moisture Mist, a true hydrating powerhouse for your skin and hair. With a unique blend of nourishing ingredients and a formulation with WorléeSuspens Eco that makes the contained gold float - Glow-up your life!

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	81.70
A	WorléeSuspens Eco	Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid	Worlée-Chemie GmbH	10.00
A	Plantacare® 2000 UP	Decyl Glucoside	BASF Personal Care and Nutrition GmbH	1.00
A	Plantacare® 818 UP	Coco Glucoside	BASF Personal Care and Nutrition GmbH	0.50
A	SAFIC' Care® T A 80-400	Algin	Safic-Alcan SAS	0.30
A	Hydrolite® 5 green	Pentylene Glycol	Symrise AG	3.00
A	Cosphaderm® PA ECONAT	Phytic Acid, Aqua	Cosphatec GmbH	0.10
A	Cosphaderm® Sodium LAAS	Sodium Levulinate, Sodium Anisate	Cosphatec GmbH	1.50
B	Citric Acid 50% aq. solution	Citric Acid	div.	0.50
B	Sodium Hydroxide solution 25% aq. solution	Sodium Hydroxide	div.	0.50
B	AQUARICH®	Glycerin, Water, Avena Strigosa Seed Extract, Lecithin, Potassium Sorbate, Citric Acid	Rahn AG	2.00
B	Colorona® Bright Gold	Mica, CI 77891, CI 77491	Merck KGaA Darmstadt Germany	0.40
Total:				100.00

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A close-up photograph of a woman with dark hair tied back, wearing a blue denim shirt, smiling warmly as she helps a young girl with blonde hair in a bun wash her hands. The girl is also smiling and has her mouth open. They are both looking down at their hands, which are covered in white soap suds and are being held under a silver faucet. The background is a soft, out-of-focus light color.

Cleansing



Classic Shower Gel with WorléeSuspens Eco

A classic shower gel in the skin-neutral pH range for daily care. This vibrant, eye-catching WorléeBeads Jojoba Crazy Pink brings a pop of color to your formulation. With the help of WorléeSuspens Eco, the environmentally conscious alternative to traditional suspending agents, the beads can simply be held in suspension.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	46.26
A	WorléeSuspens Eco	Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid	Worlée-Chemie GmbH	4.00
A	Glycerin	Glycerin	div.	3.00
A	ZETESOL NL-2U	Sodium Laureth Sulfate	Zschimmer & Schwarz Chemie GmbH	34.70
A	Plantacare® 2000 UP	Decyl Glucoside	BASF Personal Care and Nutrition GmbH	2.00
B	TEGO® Betain F 50	Cocamidopropyl Betaine	Evonik Nutrition & Care GmbH	7.50
B	Sodium Benzoate	Sodium Benzoate	div.	0.50
B	Citric Acid 50% aq. solution	Citric Acid	div.	0.34
B	Sodium Chloride	Sodium Chloride	div.	1.70
B	WorléeBeads Jojoba Crazy Pink	Hydrogenated Jojoba Oil, CI 73360, Talc	Worlée-Chemie GmbH	(+0.15)
			Total:	100.00

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Formulation RR-15-63-00

Color Changing Face Wash Charcoal



It is known that charcoal absorbs the pollutants that are deposited on the skin during the day and are excreted overnight. During facial cleansing, WorléeSoft Beads Charcoal is activated, which is visible through the color change from the radiant white created by the use of WorléeOpac Eco to the typical charcoal black. The facial cleanser is additionally enriched with moisturizing WorléeAloe Vera.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Apple Water	Malus Domestica (Apple) Fruit Water	div.	57.25
A	WorléeAloe IF 200x SD	Aloe Barbadensis Leaf Juice Powder	Worlée-Chemie GmbH	0.10
A	WorléeAqua Thix 150	Acrylates Copolymer	Worlée-Chemie GmbH	8.00
A	Hostapon® CT	Sodium Methyl Cocoyl Taurate	Clariant International Ltd.	6.60
A	Plantacare® 1200 UP	Lauryl Glucoside	BASF Personal Care and Nutrition GmbH	4.40
A	Tego® Betain F 50	Cocoamidopropyl Betain	Evonik Nutrition & Care GmbH	7.30
A	Sodium Hydroxide 25% aq. solution	Sodium Hydroxide	div.	1.25
A	Glycerin	Glycerin	div.	5.00
A	Microcare® Eco PEHG	Phenoxyethanol, Ethylhexylglycerin	Thor GmbH	0.90
A	Fragrance	Parfum	Symrise AG	0.20
A	WorléeOpac Eco 10	Oxidized Rice Bran Wax, Cetareth-20	Worlée-Chemie GmbH	7.00
A	WorléeSoft Beads Charcoal 2H2-M	Mannitol, Microcrystalline Cellulose, Charcoal Powder, Squalane, Algin	Worlée-Chemie GmbH	2.00
Total:				100.00

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Pink VitaCleanser



Pink VitaCleanser is a refreshing and nourishing micellar water that gently cleanses and revitalizes the skin. It combines the benefits of a toner with WorléeSoft Beads B3 (with niacinamide), which tightens and balances the skin and is suitable for various skin types, including sensitive skin. The beads are held in suspension thanks to the powerful natural suspending agent WorléeSuspens Eco. The gentle formula makes them ideal for daily use, even for people with sensitive or reactive skin.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	75.95
A	WorléeSuspens Eco	Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid	Worlée-Chemie GmbH	10.00
A	Glycerin	Glycerin	div.	3.00
A	Rewoteric® AM C MB	Sodium Cocoamphoacetate	Evonik Nutrition & Care GmbH	3.00
A	Plantacare® 818 UP	Coco Glucoside	BASF Personal Care and Nutrition GmbH	5.00
B	D-Panthenol 75W	Panthenol	BASF Personal Care and Nutrition GmbH	0.50
B	Sodium Benzoate	Sodium Benzoate	div.	0.50
B	Potassium Sorbate	Potassium Sorbate	div.	0.30
B	Citric Acid 20% aq. solution	Citric Acid	div.	1.44
B	Puricolor Red ARE33 FDA 1% aq. solution	CI 17200	SunChemical Colors & Effects GmbH	0.005
B	WorléeSoft Beads Red B3 1H2 - S	Mannitol, Microcrystalline Cellulose, Squalane, Niacinamide, CI 77491, Algin	Worlée-Chemie GmbH	0.30
Total:				100.00

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Formulation RR-15-79-00

Purifying JellyWash



Say goodbye to dull, lackluster skin! - JellyWash Purifying Cleanser combines the cleansing power of an exceptional cleanser with the remarkable skin-improving properties of WorléeSoft Beads Red B3. With the help of WorléeSuspens Eco, the environmentally conscious alternative to traditional suspending agents, the beads can simply be held in suspension. Niacinamide, also known as Vitamin B3, has taken the beauty world by storm with its incredible ability to address various skin concerns. The luxurious, jelly-like texture glides effortlessly over your skin, transforming your cleansing routine into a soothing self-care ritual. The gentle yet effective formulation leaves skin feeling clean, refreshed and nourished.

Phase	Ingredient	INCI (EU)	Supplier	%
A	Water	Aqua	/	36.00
A	WorléeSuspense Eco	Aqua, Glycerin, Cellulose, Sodium Benzoate, Cellulose Gum, Citric Acid	Worlée-Chemie GmbH	7.00
A	Glycerin	Glycerin	div.	3.00
A	SAFIC' Care® T A 80-400	Algin	Safic-Alcan SAS	1.00
B	Water	Aqua	/	34.80
B	Plantacare® 2000 UP	Decyl Glucoside	BASF Personal Care and Nutrition GmbH	6.00
B	Plantacare® 1200 UP	Lauryl Glucoside	BASF Personal Care and Nutrition GmbH	4.00
B	Plantacare® 818 UP	Coco Glucoside	BASF Personal Care and Nutrition GmbH	3.00
B	PERLASTAN SC 25 NKW	Aqua, Disodium Cocoyl Glutamate, Sodium Cocoyl Glutamate	Schill+Seilacher GmbH	2.00
B	Fragrance	Parfum	Symrise AG	0.30
C	Citric Acid 50% aq. solution	Citric Acid	div.	0.80
C	Sodium Benzoate	Sodium Benzoate	div.	0.50
C	Potassium Sorbate	Potassium Sorbate	div.	0.30
C	Puricolor Red ARE33 FDA 1% aq. solution	CI 17200	SunChemical Colors & Effects GmbH	0.30
C	WorléeSoft Beads Red B3 1H2 - M	Mannitol, Microcrystalline Cellulose, Squalane, Niacinamide, CI 77491, Algin	Worlée-Chemie GmbH	1.00

Total: 100.00

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Our Values

The values that guide our actions

We are committed to forward-looking and prudent environmental protection and to preventive and comprehensive occupational health and safety as a corporate goal.

We are convinced, that the natural goods of water, air, and soil must be treated carefully as a part of our responsible business practices. In this way, the ecosystem in which we live can be preserved as the basis of life for future generations as well. This particularly applies to the economical and efficient use of energy and natural resources.

We stand by our responsibility to provide safe and secure production, storage, and transport. We ensure that our products are handled conscientiously along the entire value-added chain.



For questions concerning product safety and dangerous substance classification you should obtain and review the applicable Material Safety Data Sheet information before handling any of these products.

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